



## Jawaharlal Nehru Technological University Anantapur College of Engineering Anantapuram

#### in collaboration with

# Andhra Pradesh State Skill Development Corporation Tadepalli Siemens Center of Excellence

## **Details of NC Programming and CNC Machine Laboratory**

Subtractive manufacturing process, turning – Milling CNC Programming, Operating & Machining.

Major Equipment/software

- ❖ Sinumerik 808D, Sinumerik 828D
- ❖ Sinumerik 828D Controllers for both Turning & Milling
- ❖ 2 Axis Turning Machine with 8 Tools capable Turret
- ❖ 3 Axes CNC Vertical Milling Machine with Automatic Tool changer (ATC)

#### **Modules Offered**

- **❖** Turning NC Programming
- **❖** Milling NC Programming

### **Specialized Modules**

- ❖ Operating and Machining on CNC Turning Machine
- Fixed Axis and Multi Axis Milling
- ❖ Operating and Machining on CNC Milling Machine.